

# HarvestMaster Product Notice

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<b>Title:</b>	H2 GrainGage Air Cylinder Retainer Block Removal
<b>Date:</b>	11 March 2025
<b>Bulletin Number:</b>	32859-00
<b>Affected Product:</b>	H2 GrainGage (Classic, Single, Twin, and Triple)

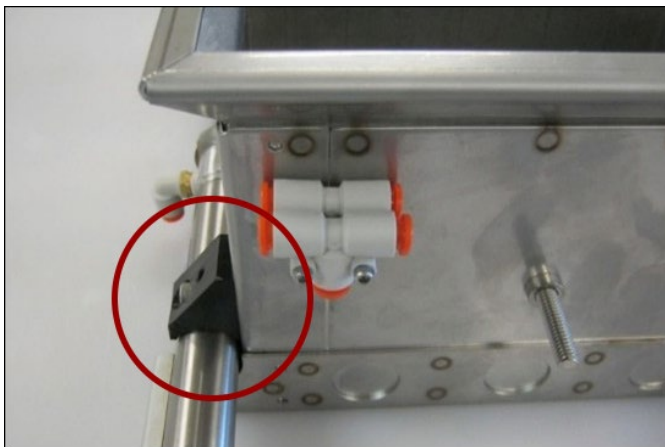
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H2 GrainGages (Classic, Single, Twin, and Triple) were previously assembled with retainer blocks on the air cylinders attached to each slide gate. HarvestMaster has found that the retainer blocks may decrease the life of the air cylinders and stopped installing them. Although this does not warrant a recall, we recommend removing the retainer blocks when encountered.

## Remove the Retainer Blocks from the Bottom Gate Air Cylinders

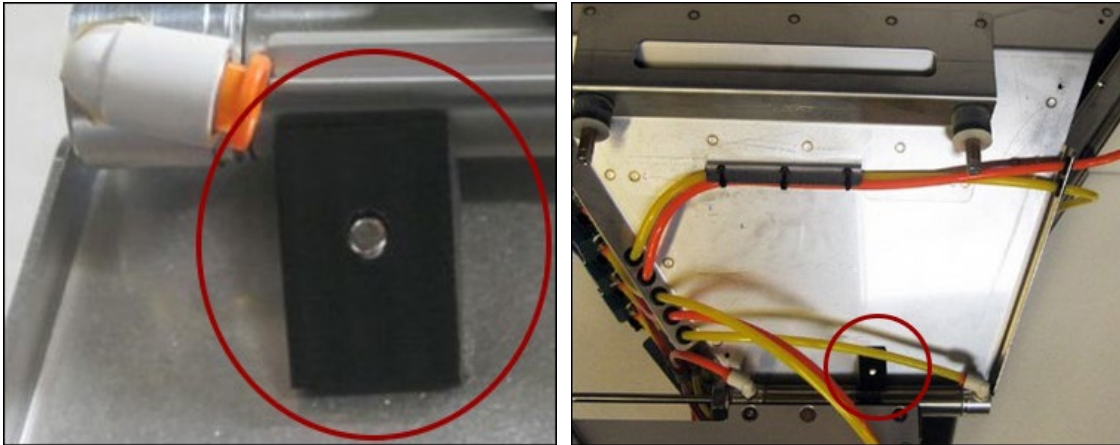
1. Unscrew and remove the two black retainer blocks from the bottom gate air cylinders, using a 5/32 inch Allen wrench.



2. Plug the resulting holes with 10-32 x 0.25 inch screws. Insert the screw from the outside of the test chamber. Ensure the screw does not protrude into the test chamber more than 1/16 in. Use Loctite Red 271 on the threads.

### **Remove the Retainer Blocks from the Top Gate Air Cylinders**

1. Unscrew and remove the two black retainer blocks from the top gate air cylinders, using a 5/32 inch Allen wrench.



2. Plug the resulting holes with 10-32 x 5/8 inch screws. Insert a screw into each of the exposed bolt holes from inside the bucket. Secure each screw by threading a 10-32 lock nut onto the screw from the outside.