



replacement instructions

Instructions for replacing the bumpers are the same whether you are replacing the them on an Allegro² or an Allegro³, hereafter referred to as the Allegro.

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Kits: 25073, 25074



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Contents of the Allegro²/Allegro³ Bumper Replacement Kit

The Allegro bumper replacement kit includes the following items:

- One bumper for the top and one bumper for the bottom
- Six #2–28 plastite screws
- Instruction sheet

A small Phillips screwdriver will be needed.

Remove the Bumpers

Be sure to back up all data and power off the unit before removing bumpers.

- (!) CAUTION: The Allegro is not sealed against water and dust when the doors are not installed.
 - 1. Unscrew and remove the expansion pod door and the battery door from the unit.
 - Remove the hand strap from the attachment point on the bottom of the Allegro.
 - 3. Remove the screws from the bumpers—two on the top and four on the bottom.
 - 4. Remove the bumpers from the unit. Note: It is not necessary to remove the connector protector.

Install the Top Bumper

The Allegro top bumper is designed with a hook for the small catch at the top of the Allegro case.



- Slide the bumper on front to back, making sure the hook engages the catch.
- 2. Place the tabs in the slots on the side of the unit.
- 3. Screw the bumper to the unit, using two of the provided screws.
- 4. Replace the expansion pod door.



Install the Bottom Bumper

The bottom bumper also has a hook to match the catch on the bottom of the Allegro (see image for top bumper).

- 1. Slide the bumper on front to back, making sure the receptacle engages the hook.
- 2. Place the tabs in the slots on the side of the Allegro (see image for top bumper).



- 3. Screw the bumper to the unit using four of the provided screws.
- 4. Replace the hand strap.
- 5. Replace the battery door.